

CLEAR-FLOW HOSE ASSEMBLY INSTRUCTIONS (PLASTIC ProPEX RING)

The World's Greatest No-Freeze, No-Sun-Heated Water Hose

TOOLS REQUIRED:

scissors, plumber's grease or oil, hot water (if necessary), pliers and hammer or PEX crimping tool

NOTE: If using hot water, allow 48 hours for hose to cure before using.

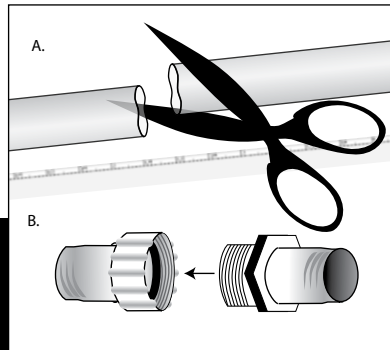
LIMITED WINTER USE

Hose is only freeze proof to -10°C/14°F without windchill. If desired for no-freeze winter use, **limit hose length to 150'**. For lengths 75' or longer, **do not use fitting on discharge end.**

ASSEMBLE USING	HOSE SIZES (Note: Fittings are one size smaller than stretched hose ID)					
	5/8" HOSE	3/4" HOSE	3/4" LOW PRESSURE FILLER & SOAKER HOSES	1" HOSE	1" LOW PRESSURE FILLER & SOAKER HOSES	1.125" LOW PRESSURE HOSE
Male Nylon GH Fitting	D-3412 1/2" GH fitting	D-3458 5/8" GH fitting	no fitting – leave open	D-3434 3/4" GH fitting	D-3434 3/4" GH fitting with N 3400 cap	D-3410 1" GH fitting with female cheater
Female Nylon GH Fitting	B-3412-W	B-3458-W OR male adapter GLP-075-E*	B-3434-W OR male adapter GLP-075-E*	B-3434-W	B-3434-W	no fitting – leave open
ProPEX Rings	Two 1/2" rings	Two 5/8" rings	One 5/8" ring	Two 3/4" rings	Two 3/4" rings	One 1" ring

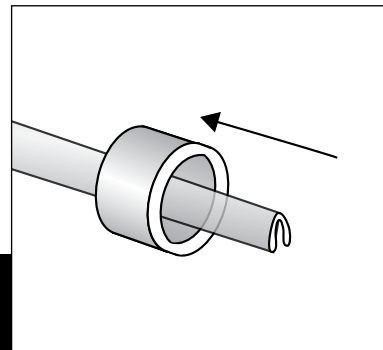
* Provide with female coupler GLP-075-QD

1



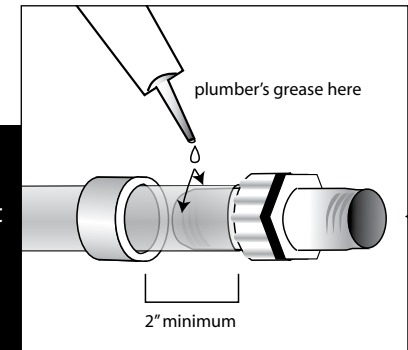
A. Measure and cut required length of hose.
B. Join female and male end fittings.

2



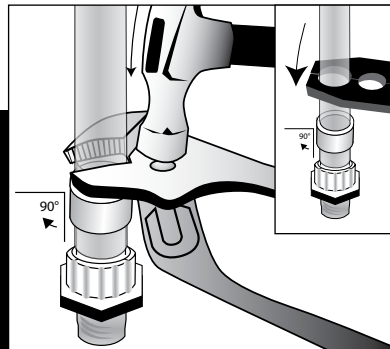
Fold hose to minimize width and slip a ProPEX ring over the end of the hose.

3



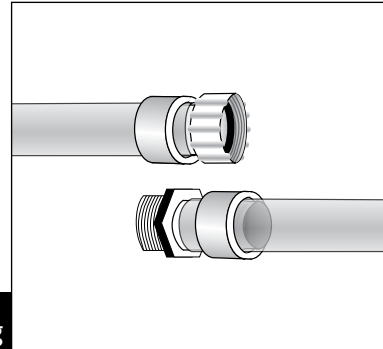
Holding ProPEX ring, insert female fitting, pushing & wiggling hose from side to side until hose end is half the width of the ring from the fitting's shoulder.

4



Drive ProPEX ring over fitting by holding pliers against ring at a 90° angle to the fitting and driving on with hammer, or drive on with PEX crimping tool. Allow room for fitting collar to turn.

5



ProPEX ring needs to overlap fitting so that the tapered end of the fitting is visible beyond the ring.

6

Unjoin fittings and repeat steps 2, 3 and 4 for the other end of the hose.

7

To remove end fitting, use a screwdriver to pry off re-usable ProPEX ring. Hose can be re-assembled, as desired, using ProPEX ring with your choice of fittings.

See recommended Gator-Lock® Quick-Connectors.